

AMENDMENT NO. 1 JULY 2019
TO
IS 7312 : 2018 WELDED AND SEAMLESS STEEL
DISSOLVED ACETYLENE GAS CYLINDERS —
SPECIFICATION

(Third Revision)

(Page 7, clause 19.1.2) — Substitute the following for the existing:

‘19.1.2 When the cylinder has been charged with acetylene and the pressure has reached its equilibrium, the maximum gauge pressure in the cylinder with acetone as the solvent shall not exceed 1 568 kPa (16 kgf/cm²) at 15°C. This may also be confirmed using formulae given in Annexure D, subject to maximum working pressure of 1 568 kPa (16 kgf/cm²) at 15°C for acetylene gas.’